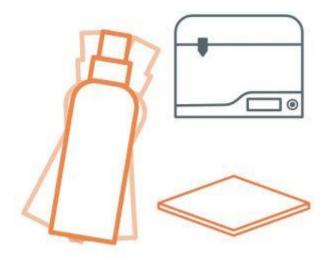
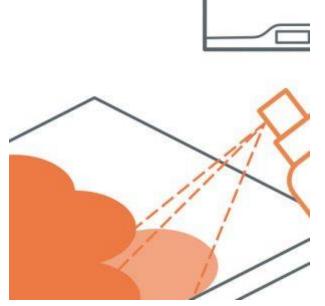
PrintaFix Manual



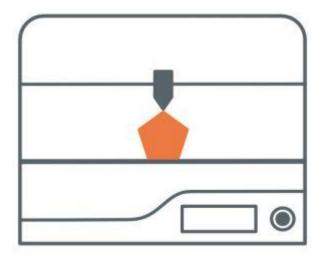
Preparation

Remove the printbed from the printer. The printbed should be at room temperature and without damage. Remove all dust and residue from previous prints from the printbed. Place it on a table and shake the PrintaFix bottle well for 5 seconds.



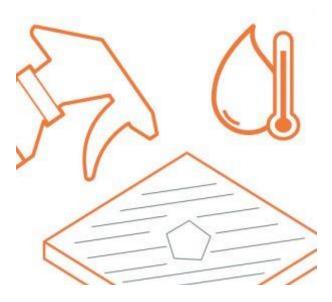
Application

Hold the PrintaFix bottle 10cm (4") away from the printbed. Use enough spray strokes to cover the entire printbed with a thin film of the solution. Overlap spray strokes to prevent uncovered areas that could affect the adhesion. Let it dry for 30 seconds.



Print

Put the printbed back into the 3D printer and level it. Start the print process with our recommended settings. We have tested our product with many materials and settings (see below).



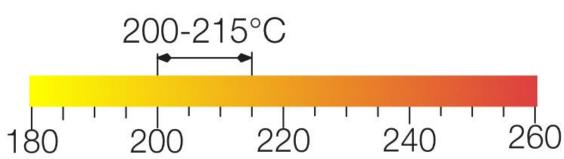
Clean up

When your print has finished remove it carefully with a spatula. Clean up of PrintaFix can be done with warm water, PrintaClean or an alcoholic solution. Window cleaner might also work – please check if they contain ethanol.

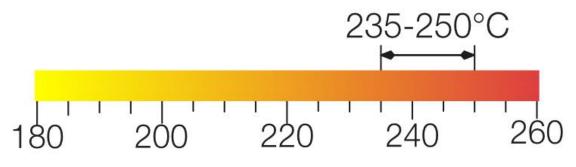
Recommended Settings

PLA

Printing temperature °C







Printbed temperature °C

